



Benchtop Fermentation Bioreactor - Model 3030



EPC / PRODUCTS / APPLICATION / SOFTWARE / ACCESSORIES / CONSUMABLES / SERVICES

Analytical Technologies Limited

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COMPOSITION	DETAILS	QTY
• MAIN CONTROL SYSTEM	 LG SCADA PLC CONTROLLER. Control Cabinet: Body case with touch screen display 17" Resistive touch color LCD panel for, data input and display/Touch Screen Industrial PC unit On/Off diaphragm valves with air solenoid valves Automation program & software Functions: pH, DO, Foam, Temperature, Agitation, Peristaltic pump control, Calibration & Recalibration, Etc. Real time data as a graphs for rpm, temp, DO, pH, and foam Existing data will be graphed with its own real-time system Displays and saves date, time, rpm, temperature, DO, pH, and foam Data logging software for PC: Spread sheet format & Graph type of parameters View Excel: Accumulated data in Excel format Fed Batch pH stat, DO stat, user feeding profile, and exponential feed -ing On/Off & Auto Mode setting Automatic DO control Feed pump Alarm Function All measured and control parameters: alarm low/high limits Screen display Automatic/Manual sterilization system Operation mode: Stop/Sterilization/ Cooling/Culture Set cooling temp User setting and programmable / Security: password protected SCADA functionality can be added(optional) (Remote monitor -ing the system operation via Internet) 	1
• VESSEL	 Total 30L, Working 21L H/D = 2:1 No Stamp Surface finish inside / ousite: 0.8°C / 1.2°C Design temp.: 150°C Inner Vessel design pressure : -1~ 4 bar(g) Inner Vessel working pressure : 2 bar(g) Inner Vessel Material: SUS 316 L Jacket design pressure : Max. 6 bar(g) Jacket working pressure : Max. 4bar(g) Jacket Material : SUS 304 Sight glass 1 ea / Circle Light Port : Harvest / Sampling / pH / DO / Temp. / Spare / Inoculum / Septum 4ea / Exhaust Stand alone on legs Top driving 	1
AGITATION SYSTEM	·	



AGITATION SYSTEM	 RPM: 100 ~ 800 (in water) Impeller 1: SUS 316L Rushton impeller(33%), 2 stage Impeller 2: SUS 316L impeller for anti-foam, 1 stage 316L Removable vertical baffle plates - 3 wings 	1
RUPTURE DISK	 Diameter - 25mm EBP(effective burst pressure) in bar at 20°C - 2 or 3 bar Tolerance on EBP - ± 10% Seating Configuration : Standard Sanitary Ferrule 	1
PH CONTROL	 Measuring range: pH 0 ~ 14.00, Accuracy: +/-0.01 pH electrode: Type- Gel type electrode, Hamilton Insertion length: 120mm Electrode holder: 25Ø mm, 316L DN25 Ingold port for pH sensor at the lower part of the vessel 	1
• DO CONTROL	 Measuring range: 0.00 ~ 20.00 ppm or 0.0 ~ 100.0% DO sensor Measuring range: 0.0 ~ 250% Resolution: 0.1ppm or 1% Accuracy: FS +/-0.5% DO electrode: Type- Polarographic, Hamilton Insertion length: 120mm Electrode hoder: 25Ø mm, SUS 316L DN25 Ingold port DO sensor at the lower part of the vessel 	1
• ANTI-FOAM	 Measuring range: 0 - 4000 cnt Interrupter on/off time: 0 - 999.9 sec On-off control function Conductivity type foam detecting and control unit Sensitivity adjusting kit Alarm: High/Low foam Foam electrode: Measurement - conductivity Material: SUS 316L/Teflon coating 	1
• AGITATION SYSTEM	 Input: pt100 Transmitter range: 0~150 °C Output: 4-20mA Material: Stainless steel316 Process connection: Sanitary clamp 1.5S Protection tube diameter: 6.35 x 50L Maker: Oriental temp. sensor Accommodate flow rate quantity: 1VVM Inlet air filter- filter element: PTFE, 0.2 micron Inlet airfilter housing: design-sanitary, material- 316L Downstream from the Air Filter Housing of surface roughness (RA) is RA <0.8 °C Sterilization: 121C, 30min Air flow control: Manual Diaphragm Valve: 6ea Steam Trap: 2ea 316L Ring type sparger 	1



• PRESSURE & EXHAUST SYSTEM	 PRESSURE CONTROL SYSTEM Measuring range: 0.00 ~ 3.00 kg/cm2 Accuracy: FS +/-0.3% Pressure transmitter: Measuring type- Piezo cells Range: 0.00 ~ 3.00kg/cm2 Output signal: 4 - 20 mA Positioning valve for automatic control of vessel pressure at the exaust line AIR EXHAUST UNIT Condensor: Design- Sanitary and efficient cooling Sterilization: automatically during vessel sterilization / 120°C, 30min Diaphragm Valve Ball Valve 	1
• FEEDING	 Autoclavable Reagent bottle: 250ml x 4ea Borosilicate glass Peristaltic pump (Boxer pump) Acid, Base, Antifoam and Substrate feeding 15QQ 4ea: Fixed 60RPM 	1
• TEMP.	 Measuring range: 0 - 150 °C Steam sterilizable Measuring principle: linear resistance type, Control range: 10 ~ 65°C Vessel jacket with close loops for temp control: Secondary loop- valves for steam and cool water On/Off Angle seat globe valves for water and steam supply Circulation pump for hot and cool water supply Control Range: 5 °C ~ 80 °C Control accuracy: 0.1°C Circulation Pump Angle Seat Globe Valve Heat Exchanger: Stainless Steel 304 Safety Valve Pressure Gauge Steam Trap Check Valve 	1
SAMPLING SYSTEM	Manual Diaphragm Valve / Manual sterilization / Non contamina tion structure	1
HARVEST SYSTEM.	 Manual Diaphragm Valve / Manual sterilization / Non contamination structure The material where the surface roughness (RA) is RA <0.8 °C Port Size : DN25 	1
BASE FRAME & Controller& UTILITY PIPING LINE	 Compact sanitary design stainless steel Surface: Mechanically polished and electropolished Frame: open frame type 	1



Air Compressor Order No. UT01	 2 HP Tank Capacity: 30L Discharge Rate: 240 L/min max Pressure: 6bar~8bar Dimension: 580 (L) x 450 (D) x 840 (H) Noise: 60 dB Voltage: 380V, 50Hz, 1.5Kw Air Filter Dryer 	1
Steam Generator Order No. UT02	 Rated evaporation: 12,900 kcal/hr Electrical capacity: 15 KW Voltage: 380 V, 3 PH, 50 Hz Max. Pressure: 5~7 KG/cm² Work. Pressure: 5 KG/cm² Weight: 57 KG Dimension: 350 (L) x 700 (W) x 740 (H) 	1
• Chiller Order No. UT03	 Compressor rated output: 1.6~2.6 Kw Circulating pump capacity: 0.74 kW Tank capacity: 40 ℓ Cooling capacity: 4,990 Kcal/h (at 20 °C) Voltage: AC 380V, 3PH, 50Hz Electric power consumption: 2.8~3.8 kW Dimensio: 580(L) x 960(W) x 1,225(H) 	1

Note: The above equipment specifications may change depending on the manufacturer's situation

Regulatory compliances



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